

VIVA FITNESS

MOTORIZED TREADMILL

OWNER'S MANUAL

ITEM NO. T910



WARNING

Read all instructions carefully before using this product. Retain this owner's manual for future reference:

----When using this treadmill, keep attaching the safety pull pin rope to your clothes.

----When you are running, keep your hand swinging natural, stare forward, never look adown at your feet.

----Add the speed step by step when running.

----When emergency happens, take away the "emergent stop button" immediately.

----Leave the treadmill after the running belt stop stably.

Caution: Read the assembly instruction carefully, follow the instruction when assemble.

ATTENTION

01- Before starting any exercise program, consult with your physician or health professional.

02- Check all the bolts locked.

03- Never put the treadmill in the wetness area, or it will cause troubles.

04- We take no responsibility for any troubles or hurts due to above reasons.

05- Dress sport clothes and shoes before running.

06- Do not do exercise in 40 minutes after meal.

07- To prevent hurts, please warm up before exercise.

08- Consult with doctor before exercise if you have high blood pressure.

09- The treadmill is only used for adults.

10- Provide the olds, children and handicapped with good care, guide and supervision.

11- Do not plug anything into any parts of this equipment, or it may damage.

12- Do not connect line to the middle of cable; do not lengthen cable or change the cable plug; do not put any heavy thing on cable or put the cable near the heat source; forbid using socket with several holes, these may cause fire or people may be hurt by the power.

13- Cut off the power when the equipment is not used. When the power is cut off, do not pull the power line to keep the wire unbroken.

14. Maximum weight of user: **150** KGS.

15. Pulse monitor data may not be accurate, can not be used for medicine. Over-exercise may cause injury, even death. If you have a feeling of dizziness, sickness or other abnormal symptoms, please stop training and consult a doctor immediately.

IMPORTANT SAFETY PRECAUTION

1. Plug the power cord of the treadmill directly into a dedicated grounded circuit. This product must be grounded. If it has breakdown, grounding provides a path of least resistance for electric current to reduce the risk of electric shock.

2. Position the treadmill on a clear, level surface. Do not place the treadmill on thick carpet as it may interfere with proper ventilation. Do not place the treadmill near water or outdoors.

3. Position treadmill so that the wall plug is visible and accessible.

4. Never start the treadmill while you are standing on the walking belt. After turning the power on and adjusting the speed control, there may be a pause before the walking belt begins to move, always stand on the foot rails on the sides of the frame until the belt is moving.

5. Wear appropriate clothing when exercising on the treadmill. Do not wear long, loose fitting clothing that may be caught in the treadmill. Always wear running or aerobic shoes with rubber soles.

6. Make sure the power supply is connected and the safety lock is effective before using the treadmill. Fit one side of the safety lock on the treadmill and clip the other side on your clothes or belt, which will enable you to pull off the safety lock promptly in an emergency.

7. Always unplug the power cord before remove the treadmill motor cover.

8. Make sure there is no less than 2*1m space behind the treadmill.

9. Keep small children away from the treadmill during operation.

10. Always hold the handrails when initially walking or running on the treadmill, until you are comfortable with the use of the treadmill.

10. Always attach the safety pull pin rope to your clothing when using the treadmill. If the treadmill should suddenly increase in speed due to an electronics failure or the speed being inadvertently increased, the treadmill will come to a sudden stop when the pull pin is disengaged from the console.

12. In case of any abnormality during the use process, please remove the safety lock immediately, grasping the handlebar and jumping onto the two edgings, then get off the treadmill after it stops.

13. When the treadmill is not being used, the power cord should be unplugged and the safety pull pin removed.

14. Put the safety key away where can not be reached by the children. Minors must be accompanied by the adults when using the treadmill.

15. Before starting any exercise program, consult with your physician or health professional. He or she can help establish the exercise frequency, intensity (target heart zone) and time appropriate for your particular age and condition. If you have any pain or tightness in your chest, an irregular heartbeat, shortness of breath, feel faint or have any discomfort while you exercise, STOP! Consult your physician before continuing.

16. If you observe any damage or wear on the mains plug or on any section of the mains lead then please have these replaced immediately by a qualified electrician – do not attempt to change or repair these yourself.

17. If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.

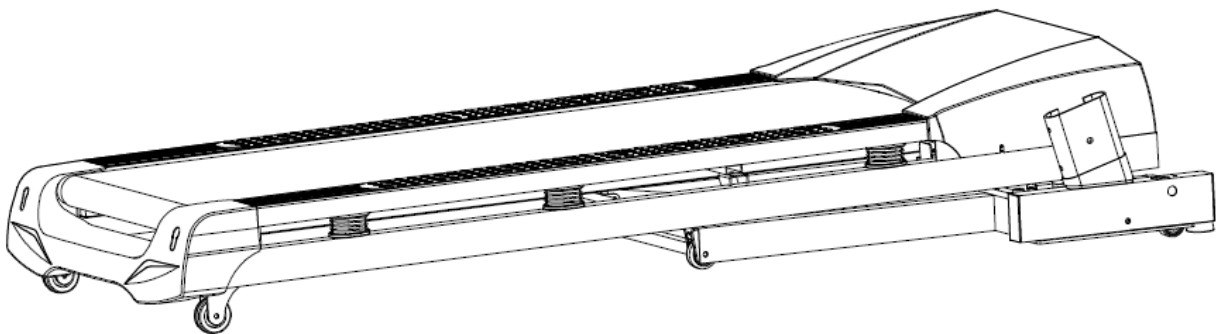
18. Put your feet on the side rail before using the treadmill, and always attach the safety pull pin rope to your clothing. Hold the handle bar before the running belt moving well (feel the running speed by your single foot before using it). To avoid loss balance, please slow down the speed to the lowest or take off the safety. And hold the handle bar to jump to the side rail when emergency or the safety key is not attached.

19. Make sure the treadmill has stopped before folding. Please don't operate it after folding the treadmill.

ASSEMBLY STEPS

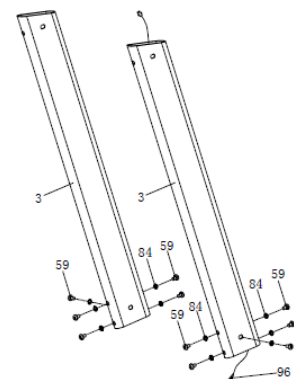
STEP 1:

Open the package, take out all parts and place the main frame on the flat ground. (Note: Please don't cut down the packing straps right now)

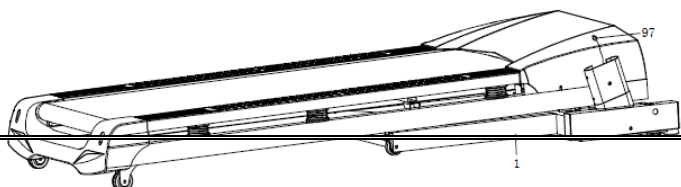


STEP 2:

1. Cut down the straps when the main frame was placed well. (Note: Don't move it any more)
2. Connect the Controller wire (97) and Extension lower wire (96).
3. Lock the upright tube (3) on the bottom frame (1) with the hex socket screws (59) and the Lock washer (84).

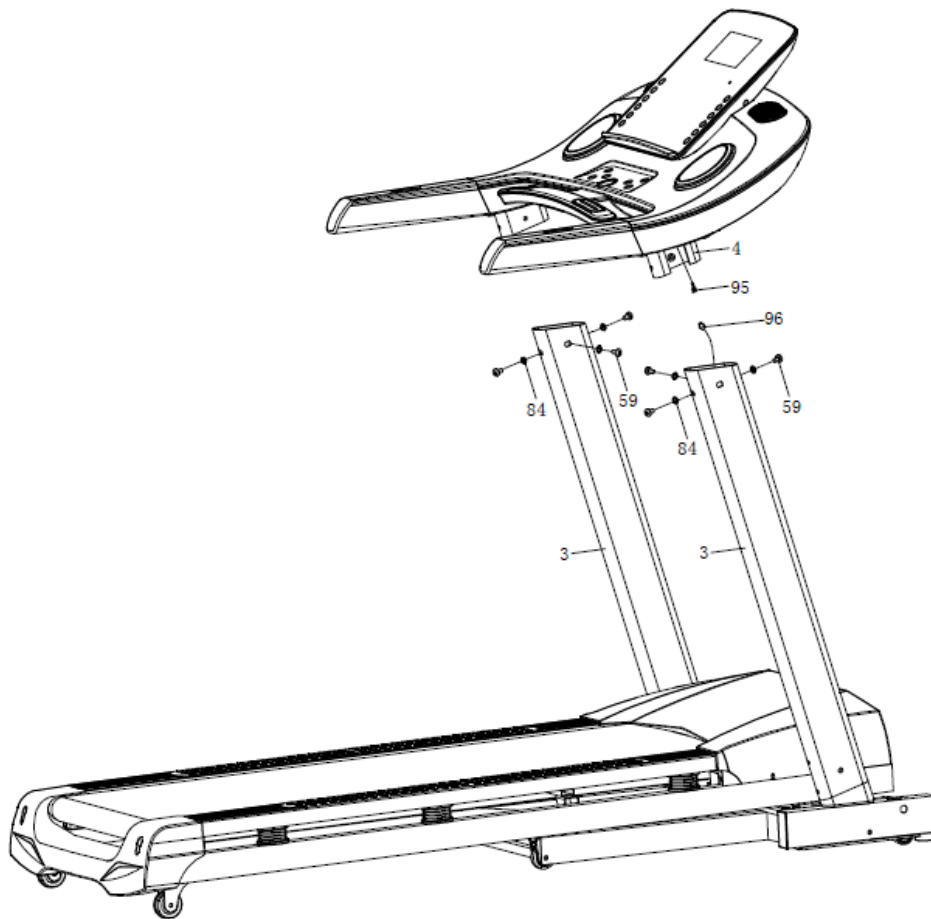


NOTE: please don't tighten the Hex socket screw (59) for the time being.



STEP 3:

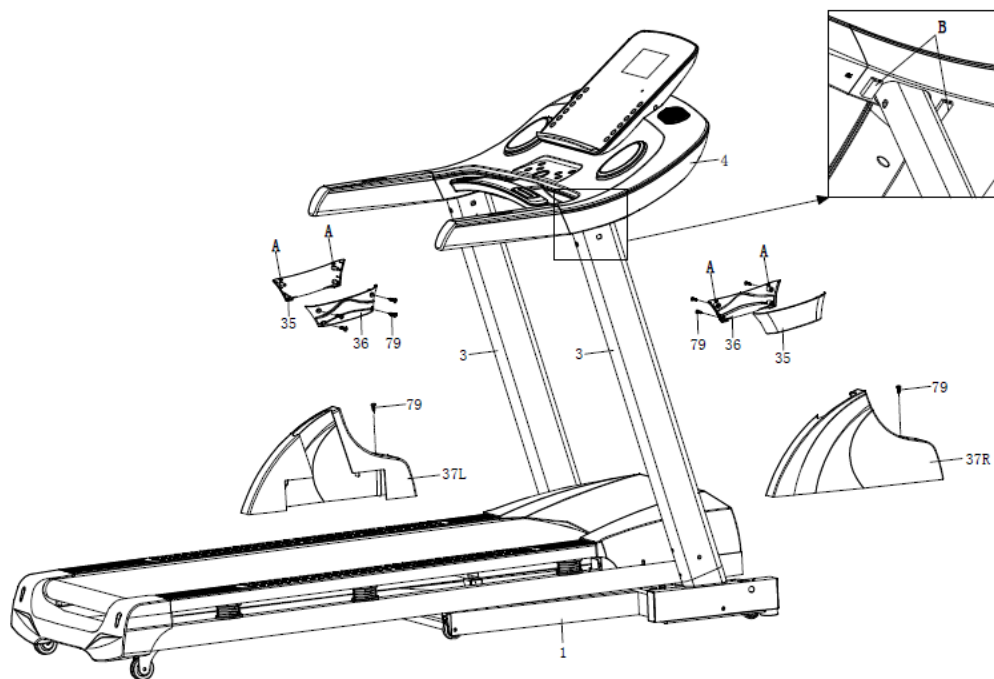
1. Connect the extension upper wire (95) and the extension lower wire (96)
2. Lock the computer frame (4) on the upright tube (3) with the hex socket screw (59) and Lock washer (84). Lock the hex socket screw (59) tightly which connect the bottom frame (1) and upright tube (3).



STEP 4 :

1. Lock the Protective cover (37L/R) tightly to the Bottom frame (1) with Cross tapping screw(79).
2. insert the A side of the Outside upright cover (35) and Inside upright cover (36) to the B side of the Computer frame (4) like the picture show, then lock the Outside upright cover (35) and Inside upright

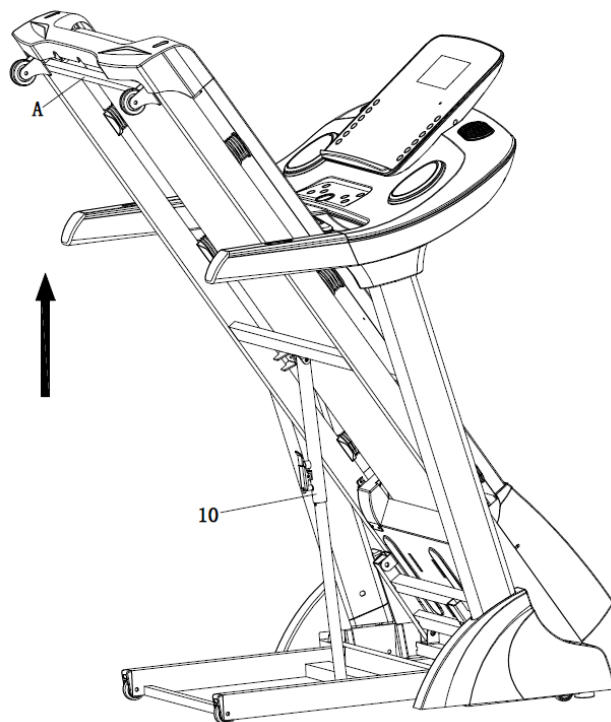
cover (36) tightly to the Upright tube (3) with Cross tapping screw (79).



STEP 5:

When you fold the machine:

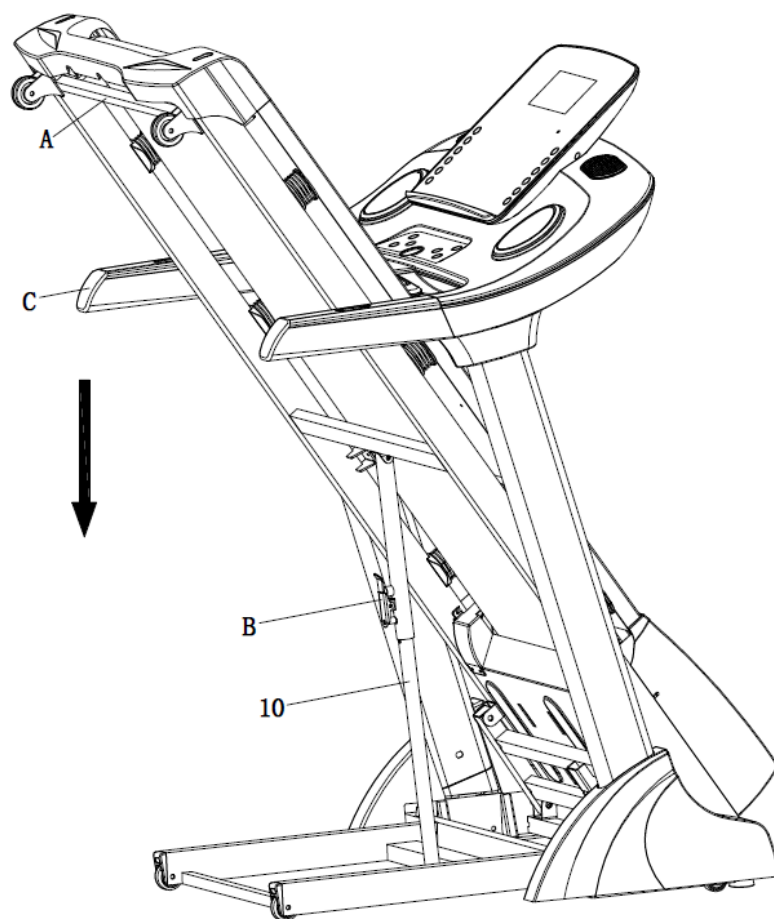
Put your hands on place A, lift up the machine in the direction of the arrow until you hear the sound from the cylinder (10).



STEP 6:

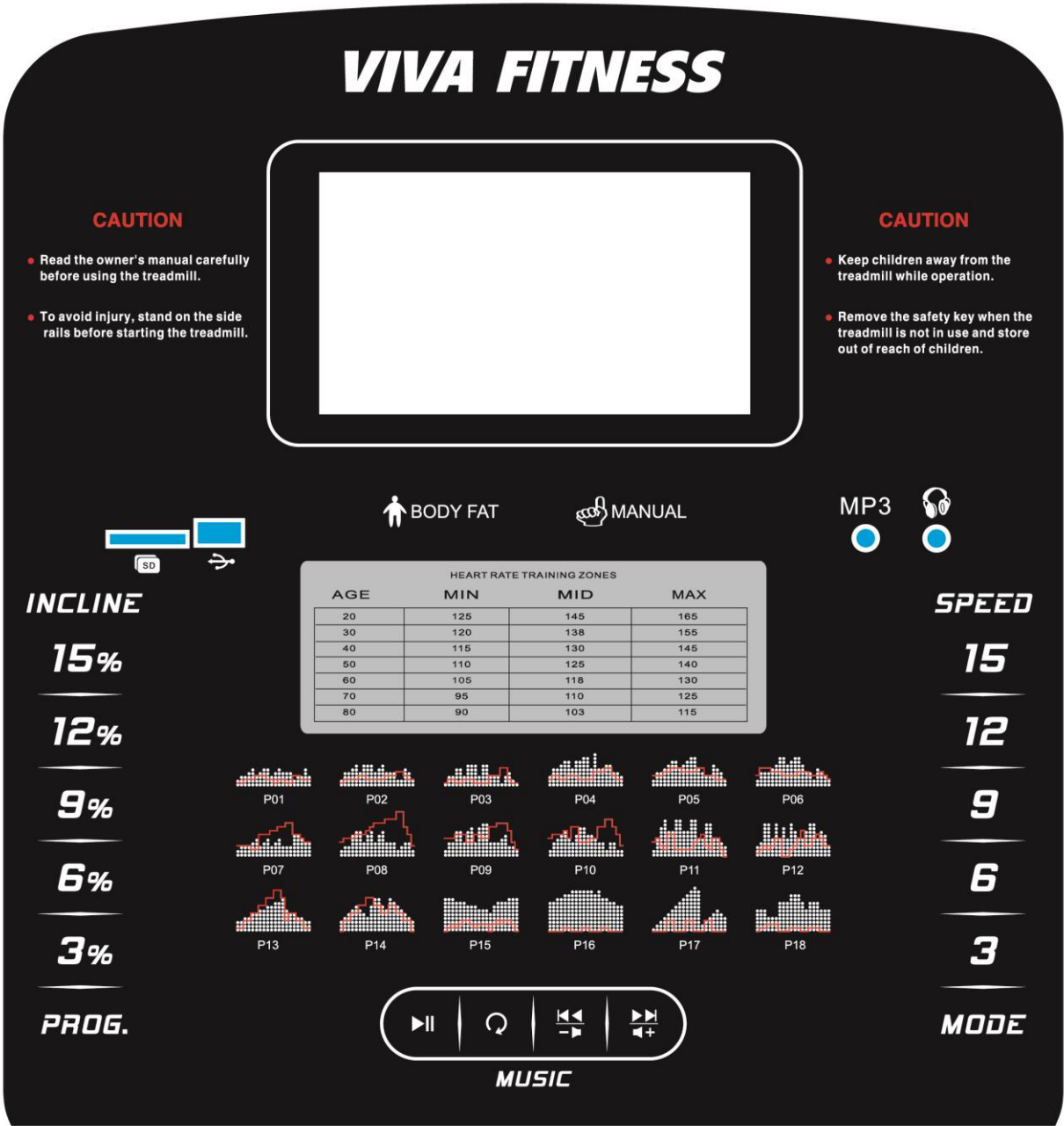
When you unfold the machine:

Grasp the place A by one hand, kick the place B of cylinder (10) with your right foot, pull the running board to the level of place C, then the running board will get down automatically.



MAX WEIGHT	150 KG	INCLINE	0-15%
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OPERATION INSTRUCTIONS



1.1. Start

Press for 3s with normal start.

1.2. Programs

18 Preset programs, 3 USER setting programs, 4 exercise mode, Body fat Test programs.

1.3. Safe lock function

Pull out the Safety lock, the treadmill will stop immediately and window will display “---”. Put the safety lock in the position and the window will display for 2s and all data will clear up, then get into standby state.

1.4. Key function

START, STOP, PROG, MODE, SPEED/+/-, INCLINE/+/-.

Speed shortcut: 3、 6、 9、 12、 15; Slop shortcut: 3%、 6%、 9%、 12%、 15%

- ① “START” for startup, press SRATR the treadmill will run at minimal speed; “STOP” for stop, the treadmill will stop when the key pressed.
- ② PROGAM KEY: In standby state, you can circle select the programs from Manual Mode to “P1-P18, FAT, U1-U3” by pressing this key; Manual model is set for default, the default speed is 1.0 km/h, max speed set at 20km/h.
- ③ MODE KEY: In standby state, press the key to select H-1 to H-3 three different countdown modes; H-1 for time countdown mode; H-2 for distance countdown mode; H-3 for cal. Countdown mode; SPEED/+/- key may be used to setup all the countdown modes, after setting the data, press the START to run the treadmill.
- ④ SPEED+/-: for increase or decrease the speed setting; when setting the parameters, the motor runs, the keys can be used as parameter adjuster, when the motor runs, the keys can be used as incline adjuster, up 0.1km per press; when continuously press over 0.5s, it will continuously speed up or down.
- ⑤ INCLINE+/-: “INCLINE+” and “INCLINE-” are for slop adjusting, which can be used for the data setting; when the treadmill is in use, the key can be used to adjust the slop, advance 1level per press; continuously press over 0.5s, it will continuously incline or decline.
- ⑥ SPEED shortcut: 3km/h 6km/h,9km/h,12km/h,15km/h can be set under operation condition.
- ⑦ INCLINE SHORTCUT:3%,6%,9%,12,%15% can be set under operation condition
- ⑧ VOLUME: adjust the music volume.
- ⑨ UP/NEXT: select the music truck.
- ⑩ When the safety lock is removed, press PROGRAM+MODE for 3s to for metric –inch conversion.

1.5. Display function

when the treadmill on, hold the heart rate holder for 5s, the heart rate will be displayed, the initial value is the actual heart rate, range 50-200 peep per minute.

1.6. Preset programs

Each program is divided into 20 sections; the operation time will be evenly distributed to each program section. Here below is a 18section program running diagram.

		Setup time / 20 = each segment of the running time																			
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
P01	SPEED	2	3	3	4	5	3	4	5	5	3	4	5	4	4	4	2	3	3	5	3

	INCLINE	1	1	2	2	2	3	3	3	2	2	1	2	2	1	1	3	3	2	2	2
P02	SPEED	2	4	4	5	6	4	6	6	6	4	5	6	4	4	4	2	2	5	4	2
	INCLINE	1	2	2	2	2	3	3	2	2	2	2	2	3	3	3	4	4	3	2	2
P03	SPEED	1	3	3	5	5	3	6	6	6	3	6	6	3	3	3	1	3	4	2	1
	INCLINE	1	2	2	1	1	2	2	2	1	1	1	1	3	3	3	5	5	2	1	1
P04	SPEED	3	5	5	6	7	7	5	7	7	8	8	5	9	5	5	6	6	4	4	3
	INCLINE	2	3	3	2	2	3	3	3	2	2	2	2	4	4	4	6	6	3	2	2
P05	SPEED	2	4	4	5	6	7	7	5	6	7	8	8	5	4	3	3	6	5	4	2
	INCLINE	3	3	3	4	4	5	5	5	4	4	4	4	5	5	3	3	3	2	2	2
P06	SPEED	2	4	4	4	5	6	8	8	6	7	8	8	6	4	4	2	5	4	3	2
	INCLINE	3	5	5	5	4	4	4	3	3	3	3	3	4	4	4	3	3	3	4	3
P07	SPEED	2	3	3	3	4	5	3	4	5	3	4	5	3	3	3	6	6	5	3	3
	INCLINE	4	4	4	4	3	3	6	6	6	7	7	8	8	9	9	6	6	5	4	4
P08	SPEED	2	3	3	6	7	7	4	6	7	4	6	7	4	4	4	2	3	4	4	2
	INCLINE	4	5	5	5	6	6	6	7	8	9	9	9	10	10	10	12	12	8	6	3
P09	SPEED	2	4	4	7	7	4	7	8	4	8	9	9	4	4	4	5	6	3	3	2
	INCLINE	5	5	5	6	6	6	4	4	6	6	5	5	8	8	9	9	9	7	4	2
P10	SPEED	2	4	5	6	7	5	4	6	8	8	6	6	5	4	4	2	4	4	3	3
	INCLINE	5	6	6	6	7	5	8	8	4	4	4	5	5	8	8	10	10	8	6	3
P11	SPEED	2	5	8	10	7	7	10	10	7	7	10	10	5	5	9	9	5	5	4	3
	INCLINE	4	5	3	2	6	6	2	2	2	2	2	2	4	5	6	3	2	5	5	2
P12	SPEED	3	4	9	9	5	9	5	8	5	9	7	5	5	7	9	9	5	7	6	3
	INCLINE	1	2	3	2	3	5	5	0	0	2	3	5	7	3	3	5	6	5	3	3
P13	SPEED	3	3	4	4	5	5	6	6	7	7	8	8	9	6	5	5	4	4	3	3
	INCLINE	1	1	3	3	5	5	7	7	9	9	11	11	9	3	5	5	3	3	1	1
P14	SPEED	3	4	5	6	7	6	5	4	7	9	9	7	6	9	8	7	6	5	4	3
	INCLINE	0	3	3	5	5	7	7	9	9	7	7	5	5	7	7	5	5	3	3	0
P15	SPEED	9	9	9	8	8	8	7	7	7	6	6	6	5	7	8	8	8	9	9	9
	INCLINE	0	1	2	1	2	3	3	2	1	2	2	2	0	2	3	2	3	3	2	0
P16	SPEED	8	8	9	9	10	10	12	12	12	12	12	12	11	12	10	10	9	9	8	8
	INCLINE	0	0	0	0	1	1	0	0	0	1	1	0	0	0	1	1	0	0	0	0
P17	SPEED	1	2	3	4	5	6	7	8	9	10	11	12	11	2	3	4	5	6	5	4
	INCLINE	0	0	0	0	3	3	0	0	0	3	3	0	0	0	3	3	0	0	0	0
P18	SPEED	6	6	6	4	4	4	8	8	8	10	10	10	8	6	8	8	8	6	6	6
	INCLINE	0	1	1	2	2	2	0	0	0	1	1	1	0	0	1	1	1	0	0	0

1.7. Body fat test

In standby state, press MODE continuously to enter body fat test program. The window display "FAT". Press MODE to select the parameter of F1(gender), F2(age), F3(height), F4(weight), Press SPEED +/ SPEED - to set the parameter of 01-04(see below detailed table), the window display F5 after setting. At this state, hold the handle pulse board for 5-6 seconds and it will display the FAT, check if the weight

matches with your height. FAT is to measure the relevance between height and weight, not the body proportion. FAT is suitable for every man and woman, it provide the important grounds for adjusting the weight with other health indicators. The perfect FAT is between 20-25, which means if less than 19 is too thin, and if between 25-29 is overweight and if more than 30 is obesity.(The parameter is only for reference, not medical judgment)

F--1	Gender	01(man)	02(woman)
F--2	Age	10-----99	
F--3	Height	100-----200	
F--4	Weight	20-----150	
F--5	FAT	≤19	Under weight
	FAT	=(20--25)	Normal weight
	FAT	=(25--29)	Over weight
	FAT	≥30	Obesity

1.8. Parameters for 3 modes

Countdown initial set time is 30:00 min., the range: 5:00 ---99:00 min., add step: 1:00min.; Countdown cal. Initial set is 50 Kcal, set range 20-990 Kcal, add step 10 Kcal; Countdown distance initial set is 1.0 Km, set range 1.0-99.0 Km, add step 1.0 Km; loop switch sequence is manual、time、distance、calorie.

1.9. Parameter display range:

	Initial	Initial setting value	Setting range	Display range
Time (m: s)	0:00	30:00	5:00-99:00	0:00-99:59
Speed in metric system (km/h)	0.0	N/A	N/A	1.0—20.0KMH 0.6—12.0MPH
Speed in imperial system (mi/h)				
Incline (%)	00	N/A	N/A	0-15
Distance (km/mi)	0.0	1.00	0.50—99.90	0.00—99.99
Calorie (kcal)	0	50.0	10.0—999.0	0.0—999.9

1.10. Customized program

In addition to 18 built-in programs, the treadmill also has 3 customized programs to support the customized setting based on the user's specific situation: U01, U02 and U03.

1.10.1. Setting of customized program:

In standby state, continuously press PROGRAM to the required customized program (U01~ U03); at the same time, the "TIME" window flashing, display the preset time, press "INCLINE+"/ "INCLINE-", "SPEED+/-" to set the running time, press MODE to confirm entering the setting; then, set up parameters in the first time section; set up speed by SPEED +/ SPEED - or speed shortcuts and set up incline by INCLINE +/ INCLINE - or incline shortcuts; press MODE to complete the first time section's setting and enter the state to set up parameters for the second time section until the

completion of setting for all the 20 time sections. Set parameters will be permanently saved until the next time setting. These parameters will not be lost due to power disconnection.

1.10.2. Start of customized program:

In standby state, continuously press PROGRAM to the required customized program (U01~ U03). After setting up the operation time, press START.

1.11. Others

- ① When some countdown parameters completed, the window display END, the alarm peers 0.5s in every 2s, until the treadmill stop fully., then back to manual mode.
- ② In setting parameter, it must be cycle set, as the time set range 5:00---99:00, when set at 99:00, press INCLINE+ it will back to 5:00 and go on cycling.
- ③ Countdown time, countdown cal, countdown distance, only one parameter can be set, and operates the last parameter. The one which has set countdown, other is with normal count.
- ④ Cal. Standard value is 70.3 Kcal/Km.
- ⑤ When test body fat, both hands hold heart pulse for 5s and the body fat display.
- ⑥ Kilometer transform with mile. In standby or removing safety key state, press PROG and MODE for 3 seconds at the same time, you will hear the sound of 'BE', and your fastest speed will be showed.

1.12. Meanings of error message codes:

Error code	Description	Failure reason	Solutions
E01	Communication abnormality: Inverter did not receive the computer's signal	A. The computer signal wire was not connected well.	Reconnect the signal wire.
		B. The computer signal wire was connected short circuit. or open circuit.	Replace the signal wire.
E15	Communication abnormality: Computer did not receive the inverter's signal	C. The computer signal circuit breakdown.	Replace the computer.
		D. The inverter signal circuit breakdown.	Replace the inverter.
E04	The external AC voltage under voltage.	AC voltage under voltage: external AC voltage was too low, Please check whether the 220V AC voltage normally.	Stop use it ,and ask the electrician for trouble shooting.
E05	The external AC voltage over-voltage.	AC voltage under voltage: external AC voltage was too high, Please check whether the 220V AC voltage normally.	Stop using ,and ask the electrician for trouble shooting.
E06	Over-current	A. Overloaded	System protection , reset the computer .

	protection	B. Transmission parts stuck or block.	Adjust the transmission parts, or apply lubricating oil.
		C. The motor internal short circuit.	Replace the motor.
		D. The inverter burn out.	Replace the inverter.
E07	Over-load protection	A. Overloaded	System protection , reset the computer .
		B. Transmission parts stuck or block.	Adjust the transmission parts, or apply lubricating oil.
		C. The motor internal short circuit.	Replace the motor.
E08	Over-temperature protection	A. Overloaded cause the inverter over temperature.	Stop using, and wait for the temperature being normally.

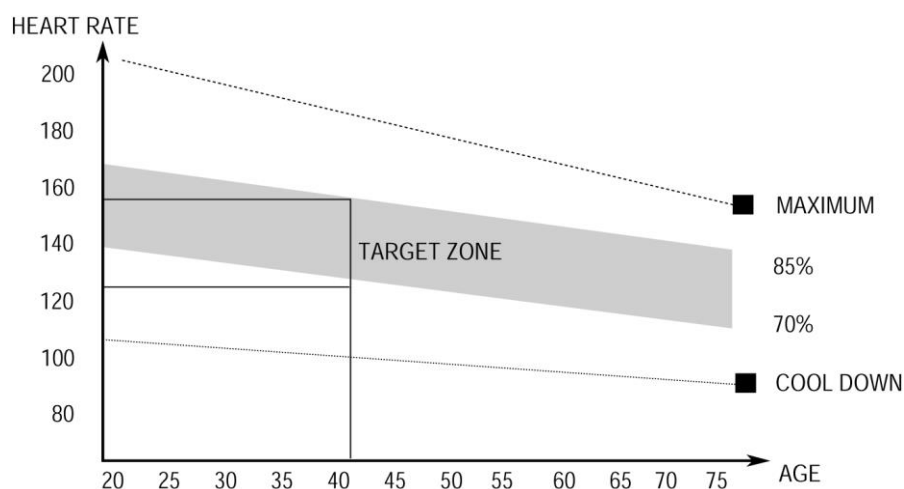
EXERCISE INSTRUCTIONS

1. The Warm Up Phase

This stage helps get the blood flowing around the body and the muscles working properly. It will also reduce the risk of cramp and muscle injury. It is advisable to do a few stretching exercises as shown below. Each stretch should be held for approximately 30 seconds, do not force or jerk your muscles into a stretch - if it hurts, **STOP**.

2. The Exercise Phase

This is the stage where you put the effort in. After regular use, the muscles in your legs will become Stronger. Work to your but it is very important to maintain a steady tempo throughout. The rate of work should be sufficient to raise your heart beat into the target zone shown on the graph below.



This stage should last for a minimum of 12 minutes though most people start at about 15-20 minutes

3. The Cool Down Phase

This stage is to let your Cardio-vascular System and muscles wind down. This is a repeat of the warm up exercise e.g. reduce your tempo, continue for approximately 5 minutes. The stretching exercises should now be repeated, again remembering not to force or jerk your muscles into the stretch.

As you get fitter you may need to train longer and harder. It is advisable to train at least three times a week, and if possible space your workouts evenly throughout the week.

To tone muscle while on your Treadmill you will need to have the resistance set quite high. This will put more strain on our leg muscles and may mean you cannot train for as long as you would like. If you are also trying to improve your fitness you need to alter your training program. You should train as normal during the warm up and cool down phases, but towards the end of the exercise phase you should increase resistance, making your legs work harder than normal. You may have to reduce your speed to keep your heart rate in the target zone.

The important factor here is the amount of effort you put in. The harder and longer you work the more calories you will burn. Effectively this is the same as if you were training to improve your fitness, the difference is the goal.

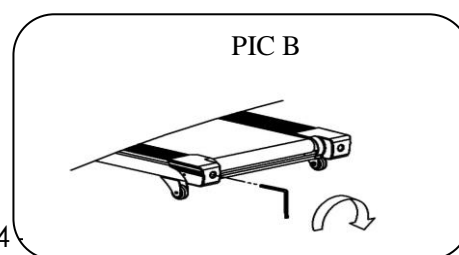
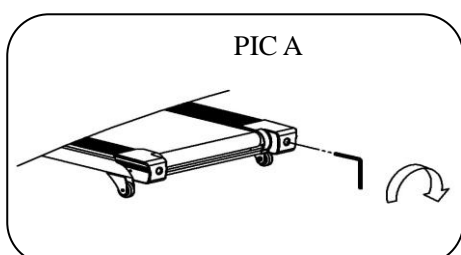
MAINTENANCE INSTRUCTIONS

WALKING BELT CENTERING AND TENSION ADJUSTMENT

DO NOT OVERTIGHTEN the walking belt. This may cause reduced motor performance and excessive roller wear.

TO CENTER WALKING BELT:

- Place treadmill on a level surface
- Run treadmill at approximately 3.5 mph
- If the belt offs the track to the right side, please screw the right adjusting bolt clockwise slowly, noticing the change of the deviating distance, until center the belt. (Attention: the space between the belt and the right/left edgings is at a distance normally. And the gap between the right and left distance should be no more than 5mm.
- If the belt offs the track to the left side, please screw the left adjusting bolt clockwise slowly, noticing the change of the deviating distance, until center the belt. (Attention: the space between the belt and the right/left edgings is at a distance normally. And the gap between the right and left distance should be no more than 5mm.



Picture A: If the belt has drifted to the **RIGHT**

Picture B: If the belt has drifted to the **LEFT**

WARNING: ALWAYS UNPLUG THE TREADMILL FROM THE ELECTRICAL OUTLET BEFORE CLEANING OR SERVICING THE UNIT.

CLEANING

General cleaning of the unit will greatly prolong the treadmill. Keep treadmill clean by dusting regularly. Be sure to clean the exposed part of the deck on either side of the walking belt and also the side rails. This reduces the build up of foreign material underneath the walking belt.

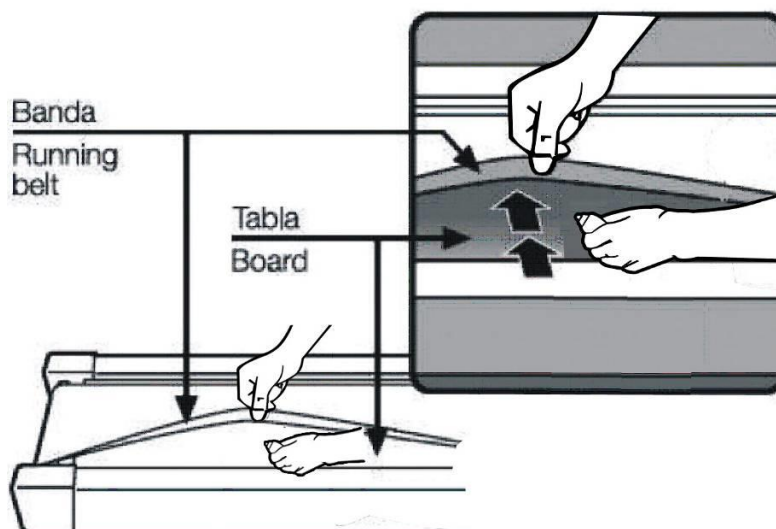
The top of the belt may be cleaned with a wet, soapy cloth. Be careful to keep liquid away from inside the motorized treadmill frame or from underneath the belt. **Warning: Always unplug the treadmill from the electrical outlet before removing the motor cover.** At least once a year remove the motor cover and vacuum under the motor cover.

WALKING BELT AND DECK LUBRICATION

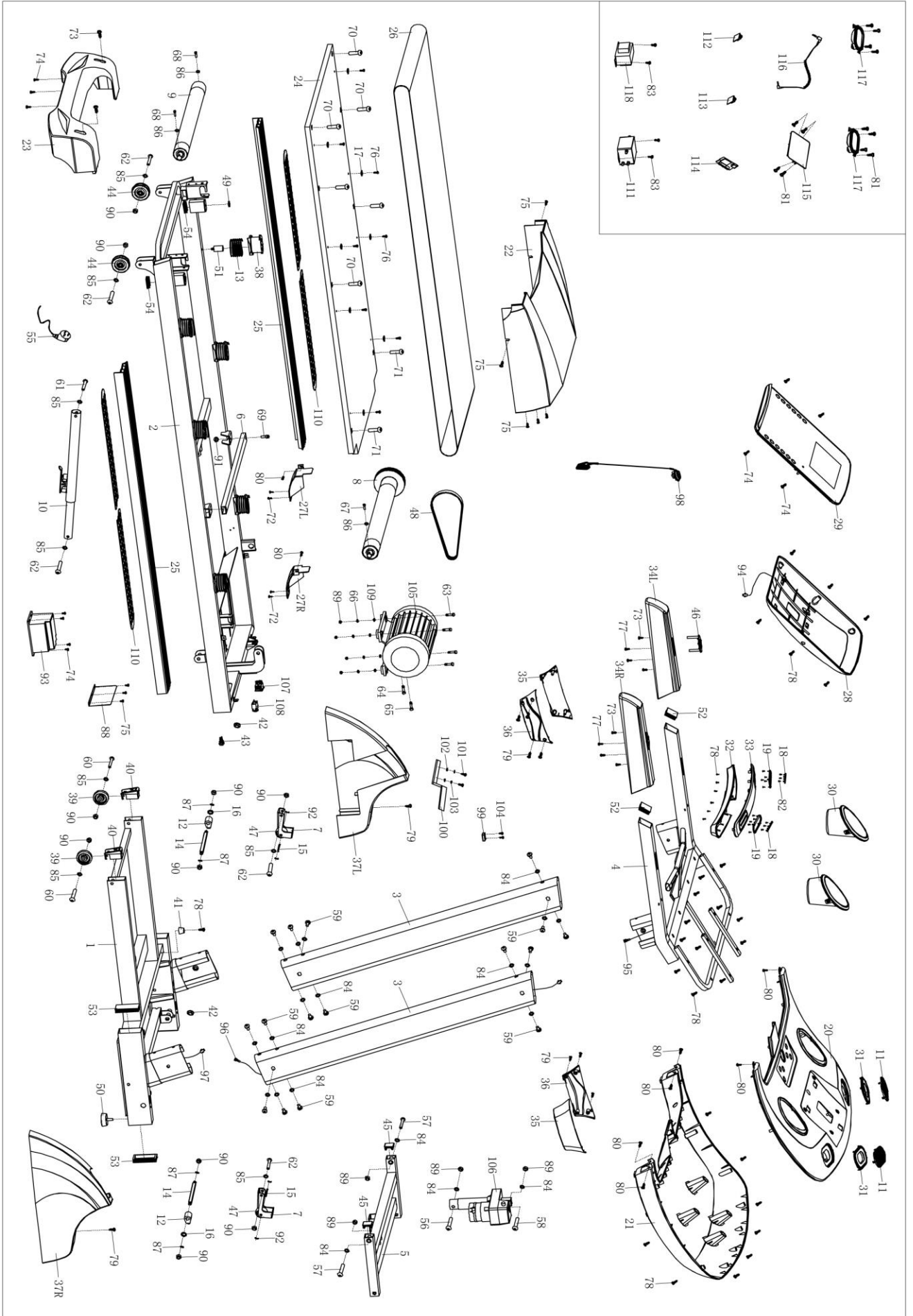
This treadmill is equipped with a pre-lubricated, low maintenance deck system. The belt/ deck friction may play a major role in the function and life of your treadmill, thus requiring periodic lubrication. We recommend a periodic inspection of the deck.

We recommend lubrication of the deck according to the following timetable:

- **Light user (less than 3 hours/ week)** **annually**
- **Medium user (3-5 hours/ week)** **every six months**
- **Heavy user (more than 5 hours/ week)** **every three months**
-



EXPLODED DRAWING



PARTS LIST

Part No.	Description	Qty	Part No.	Description	Qty
1	Bottom frame	1	60	Hex socket screw M8*50	2
2	Main frame	1	61	Hex socket screw M8*45	1
3	Upright tube	2	62	Hex socket screw M8*40	5
4	Computer frame	1	63	Hex screw M10*35	4
5	Incline frame	1	64	Hex screw M8*35	1
6	Strengthen tube	1	65	Hex screw M8*25	1
7	Transport wheel bracket	2	66	Spring washer Φ 10	4
8	Front roller	1	67	Socket cap screw M6*45	1
9	Rear roller	1	68	Socket cap screw M6*55	2
10	Cylinder	1	69	Socket cap screw M6*12	2
11	Metal speaker grille	2	70	Screw M6*30	6
12	Transport wheel stop-pin	2	71	Screw M6*25	2
13	Spring	6	72	Cross pan head screw M4*8	4
14	D-shaped axle	2	73	Cross pan head screw M5*16	6
15	Transport wheel axle	2	74	Cross pan head screw M4*15	11
16	Spacer	2	75	Cross pan head screw M5*8	7
17	Edgings	8	76	Cross pan head screw M5*25	8
18	Hand grip heart rate monitor 1	2	77	Cross tapping screw ST4*25	4
19	Hand grip heart rate monitor 2	2	78	Cross tapping screw ST4*16	42
20	Computer up cover	1	79	Cross tapping screw ST4*12	10
21	Computer bottom cover	1	80	Cross tapping screw ST4*12	8
22	Motor cover	1	81	Cross tapping screw ST2.9*9.5	12
23	End cap	1	82	Cross tapping screw ST2.2*6	16
24	Running board	1	83	Cross screw M4*8	4
25	Edgings	2	84	Lock washer Φ 10*1.2	20
26	Running belt	1	85	Lock washer Φ 8*1.2	8
27	Transport wheel cap	1pr.	86	Lock washer Φ 6*1.2	3
28	Keypad up cover	1	87	Flat washer Φ 13* Φ 8*1.2	4
29	Keypad bottom cover	1	88	Baffle	1
30	Kettle case	2	89	Nylon nut M10	8
31	Loudspeaker cover Adornment	2	90	Nylon nut M8	10
32	Front Handlebar bottom cover	1	91	Nylon nut M6	2
33	Front Handlebar up cover	1	92	Snap ring Φ 8	4
34L/R	PU foam grip	1pr.	93	Converter	1
35	Outside upright cover	2	94	Computer connecting wire	1
36	Inside upright cover	2	95	Extension upper wire	A. 1
37L/R	Protective cover	1 pr	96	Extension lower wire	B. 1
38	Silicon cushion	6	97	Controller wire	1
39	Transport wheel	2	98	Safety key	1
40	Transport wheel cap	2	99	Optical detector	1

41	Flat foot pad	2	100	Optical detector support	1
42	Wire plug	2	101	Cross Screw M4*8	2
43	Power wire buckle	1	102	Flat washer D4	2
44	Adjusting wheel	2	103	Spring washer D4	2
45	Square end cap 1	2	104	Tapping Screw ST2.9*6	2
46	Shortcut key	2	105	AC motor	1
47	Wheel	2	106	Incline motor	1
48	Belt	1	107	Switch	1
49	Plastic pad	2	108	Circuit breaker	1
50	Adjustable pad	2	109	Flat washer Φ 10	4
51	Running board cushion	6	110	Anti-skidding mat	4
52	Square end cap 2	2	111	EMC Filter (Optional)	1
53	Square end cap 3	4	112	Audio socket (optional)	1
54	Square end cap 7	2	113	Headphone jack (Optional)	1
55	Power line	1	114	SD card/USB (Optional)	1
56	Hex socket screw M10*55	1	115	Amplifier board (optional)	1
57	Hex socket screw M10*50	2	116	MP3 connecting wire (Optional)	1
58	Hex socket screw M10*40	1	117	Loudspeaker (Optional)	2
59	Hex socket screw M10*15	16	118	Inductor (Optional)	1